

Water-mat Print Coater Initial Setup

1. Carefully unpack the Water-mat Roller Coater and place on a level surface. At this point do not plug in unit.
2. Clean tray thoroughly of any debris and replace it in machine.
3. Make sure that the adjustments on the roller assembly are properly set.
 - a. **The back spring plungers**—Screw in the plungers until they touch the back of the roller bushings and then screw in exactly one more turn.



- b. **The top spring plunger**—Screw in the plunger until it touches the top of the roller and then screw in exactly one more turn.



- c. The red knobs on the front of the rollers should be turned until they are snug.



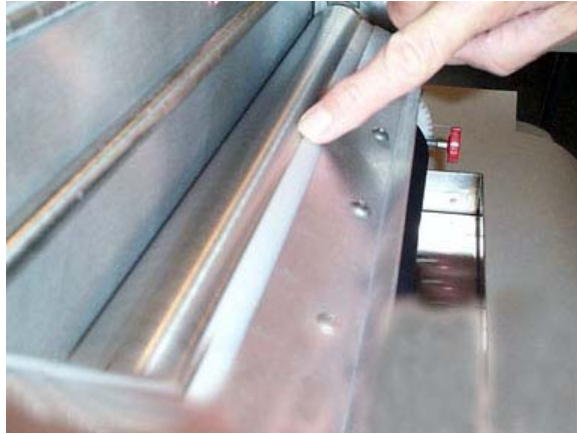
- d. The scraper bar should be pushed against the metal roller with your thumb and then tightened on the left and right side of the bar.



4. Lift the rack and place it on the top hanger rod. This will lower the bottom roller of the rack into the lacquer tray. This is the operating position of the rack.



5. Ensure the scraper is installed in the proper position.



6. The blade should press lightly against the top roller. Adjust by pressing the scraper against the roller and tightening the locking screws.
7. Plug in unit; turn on power and familiarize yourself with the controls before filling the tray with water-based lacquer.



8. The print catcher attaches to the rear cover.

